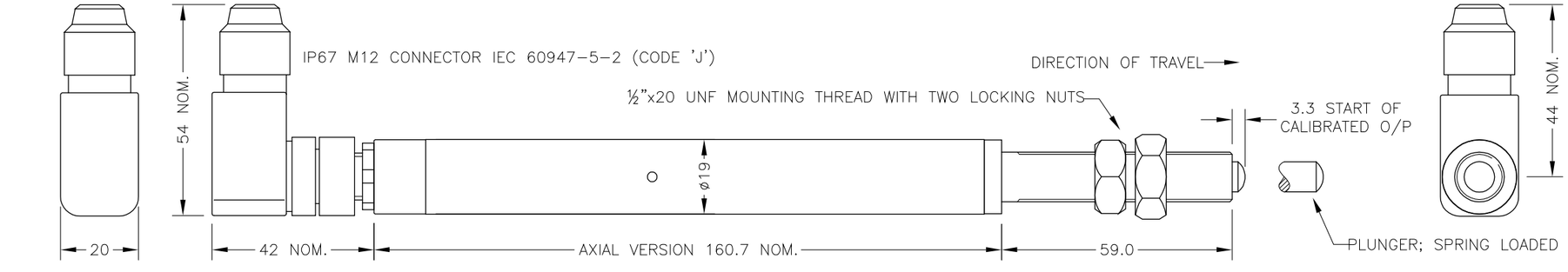
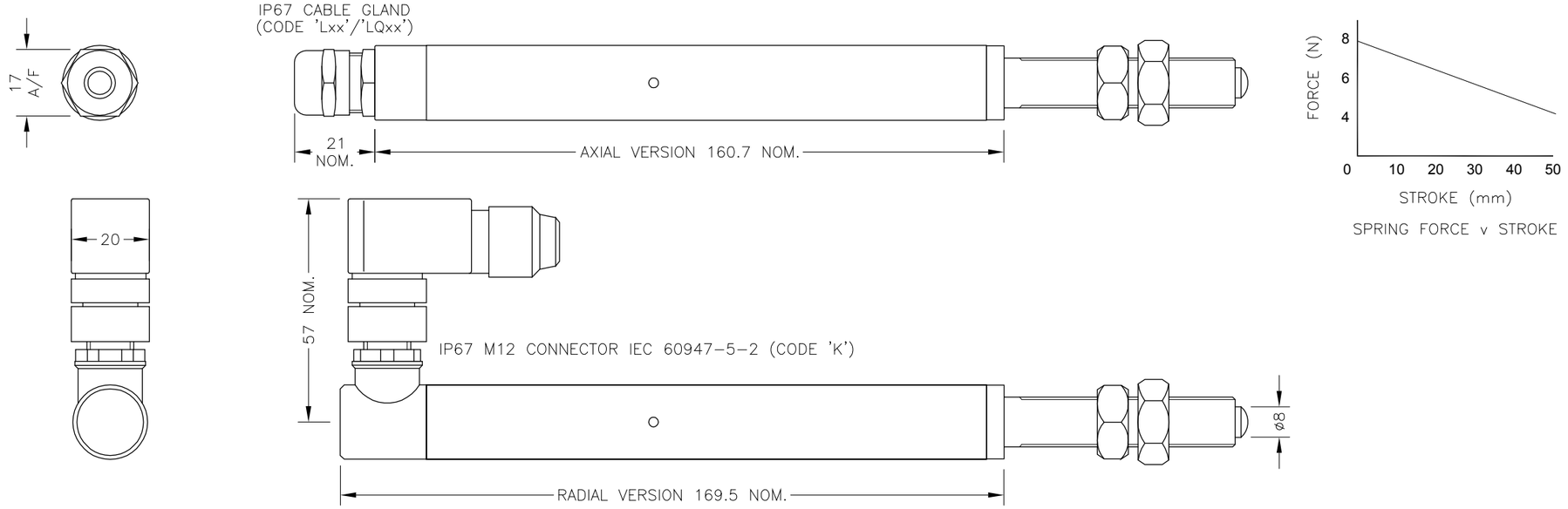
½" LOCK NUTS NOT SHOWN ON END VIEWS FOR CLARITY.





SPRING FORCE v STROKE

ELECTRICAL OPTIONS/ SPECIFICATIONS

OUTPUT	SUPPLY
0.5 TO 4.5V RATIOMETRIC	5V
SUPPLY CURRENT 12mA TYP. 20mA MAX.	

CABLE: 0.2mm², O/A SCREEN, PUR JACKET – SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm (15000cm MAX).
STANDARD 3–CORE: JACKET ø4mm BLACK e.g. 'L50'
OPTIONAL 5–CORE: JACKET ø4.6mm BLUE e.g. 'LQ50'

CABLE/CONNECTOR* CONNECTIONS;

3 CORE	5 CORE	CONNECTOR	
RED	RED	:1	+Ve
–	ORG	:1	+SENSE (5–WIRE ONLY)
BLACK	BLACK	:3	0V
–	GRY	:3	–SENSE (5–WIRE ONLY)
WHITE	WHITE	:2	OUTPUT
SCREEN	SCREEN	:4	BODY

*CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.75mm²

RANGE OF DISPLACEMENT FROM 0–5mm TO 0–50mm e.g.36, IN INCREMENTS OF 1mm.

BODY MATERIAL: STAINLESS STEEL.

NOTE:– READ INSTALLATION SHEET H000–19 FOR FULL INSTRUCTIONS FOR USE.

CSA APPROVED TO
Class I Zone 0
Ex/AEx ia IIC T4 (Ta= -40 to 80°C)
Ex iaD 20 T93°C(Ta= -40 to 80°C)
Ui 11.4V, Ii 0.2A, Pi 0.51W

APPROVED FOR USE IN CONJUNCTION WITH A GALVANICALLY ISOLATED BARRIER.

NOTE: APPROVAL ONLY APPLIES AT NORMAL ATMOSPHERIC PRESSURE!

A	FIRST ISSUE	PDM
B	RANGE WAS 10-50mm RAN1056	RDS
C	5-CORE OPTION ADDED ~ RAN1102	PDM
D	RANGE NOTE AMENDED ~ RAN1200	PDM

CE

THE PLUNGER WILL RETRACT FLUSH AND EXTENDS 2mm NOM. AT END OF CALIBRATED TRAVEL.

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE.
CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON
THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

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A	11/03/13		CHECKED BY	X ±0.4
B	9/11/15		RDS	X.X ±0.2
C	12/04/17			X.XX ±0.1
D	05/09/17			DIMS mm
		DESCRIPTION		
		H112 INTRINSICALLY SAFE GAUGE HEAD POSITION SENSOR		
		SCALE 12.5mm	DRAWING NUMBER H112-11	REV D
				SHEET 1 OF 1

POSITEK LIMITED

LIPS® H112 GAUGE HEAD POSITION SENSOR
INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

- **Intrinsically safe for Gas and Dust to: Class I, Zone 0 Ex ia/AEx ia**
- **Gauge head positioning for industrial and scientific applications**
- **Non-contacting inductive technology to eliminate wear**
- **Travel set to customer's requirement**
- **Compact 19 mm diameter body**
- **Sealing to IP67**

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our H112 LIPS® (Linear Induction Position Sensor) incorporates electronics system EX06 which is CSA approved for use in potentially explosive **gas/vapour and dust** atmospheres.

The H112 is designed for gauge head positioning in industrial and scientific applications and is ideal for OEMs seeking good sensor performance for arduous applications in hazardous areas. The H112, like all Positek® sensors, provides a linear output proportional to travel. Each sensor is supplied with the output calibrated to the travel required by the customer, from 5mm to 50mm and with full EMC protection built in.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The sensor is very robust, the body and plunger being made of stainless steel for long service life and environmental resistance.

The plunger is spring loaded with a domed end. The H112 is easy to install with a long ½ inch UNF mounting thread and is supplied with two lock nuts for positioning. Environmental sealing is to IP67.

SPECIFICATION

Dimensions	
Body diameter	19 mm
Body Length (excluding thread)	
(Axial version)	160.7 mm
(Radial version)	169.5 mm
Mounting Thread Length	59 mm
For full mechanical details see drawing H112-11	
Spring Force	1.5 - 4.5 N approx.
Power Supply	+5V dc nom. ± 0.5V, 10mA typ 20mA max
Output Signal	0.5-4.5V dc ratiometric, Load: 5kΩ min.
Independent Linearity	≤ ± 0.25% FSO @ 20°C
	≤ ± 0.1% FSO @ 20°C* available upon request.
*Sensors with calibrated travel of 10 mm and above.	
Temperature Coefficients	< ± 0.01%/°C Gain &
	< ± 0.01%FS/°C Offset
Frequency Response	> 10 kHz (-3dB)
Resolution	Infinite
Noise	< 0.02% FSO
Intrinsic Safety	Class I, Zone 0
	Ex ia IIC T4 (Ta= -40°C to 80°C)
	AEx ia IIC T4 (Ta= -40°C to 80°C)
	AEx ia D IIIC T93°C (Ta= -40°C to 80°C)
Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen ≤ 21%	
Sensor Input Parameters	Ui: 11.4V, Ii: 0.20A, Pi: 0.51W.
(connector option/s)	Ci: 1.16µF, Li: 50µH
(cable option/s)	Ci: 1.36µF, Li: 710µH with 1km max. cable
Environmental Temperature Limits	
Operating	-40°C to +80°C
Storage	-40°C to +125°C
Sealing	IP67
EMC Performance	EN 61000-6-2, EN 61000-6-3
Vibration	IEC 68-2-6: 10 g
Shock	IEC 68-2-29: 40 g
MTBF	350,000 hrs 40°C Gf
Drawing List	
H112-11	Sensor Outline

Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.

For further information please contact:
www.positek.com sales@positek.com
Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB U.K.

256053

LIPS® H112 GAUGE HEAD POSITION SENSOR
INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as “equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration.”

CSA approved to;

Class I, Zone 0
Ex ia IIC T4 (Ta = -40°C to +80°C)
AEx ia IIC T4 (Ta = -40°C to +80°C)
AEx ia D IIIC T93°C (Ta = -40°C to +80°C)

Designates the sensor as belonging to; Class I, Zone 0: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas or dust.

Gas:

Protection class ia IIC, denotes intrinsically safe for Zones 0, 1 & 2 and IIA, IIB and IIC explosive gases.
Temperature class T4: maximum sensor surface temperature under fault conditions 135°C.

Dust:

T93°C: maximum sensor surface temperature under fault conditions 93°C.

Ambient temperature range extended to -40°C to +80°C.

It is imperative Positek® intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek G005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the G005 datasheet for product specification and output configuration options.

Safety Parameters:-

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W
Ci = 1.36µF* Li = 710µH* (cable option/s)
Ci = 1.16µF Li = 50µH (connector option/s)

*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

Sensors can be installed with a maximum of 1000m of cable.
Cable characteristics must not exceed:-
Capacitance: ≤ 200 pF/m for max. total of: 200 nF.
Inductance: ≤ 660 nH/m for max. total of: 660 µH

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

CSA approved sensors suitable for gas (G series) applications, are also available from Positek.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-5mm to 0-50mm (e.g. 36mm).

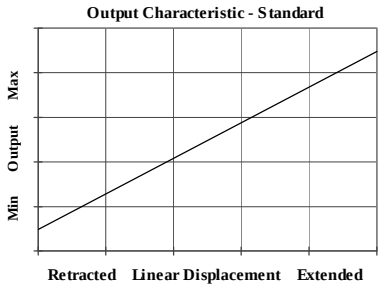
ELECTRICAL INTERFACE OPTIONS

The Positek® **G005** Galvanic Isolation Amplifier is available with the following output options;
Standard: 0.5 - 9.5V or 4 - 20mA.
Reverse: 9.5 - 0.5V or 20 - 4mA.

CONNECTOR/CABLE OPTIONS

Connector - Binder 713 series	Axial or Radial, IP67
Cable with Pg 9 gland	Axial, IP67

†Three core (black jacket) or five core (blue jacket) cable options available.
Cable length >50 cm – please specify length in cm up to 15000 cm max.
We recommend all customers refer to the 3 or 5-Wire Mode Connection page.



For further information please contact:
www.positek.com sales@positek.com
Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB U.K.

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Three or Five-Wire Mode Connection

FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance† depends on conductors resistivity, which changes with temperature, cross sectional area‡ and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

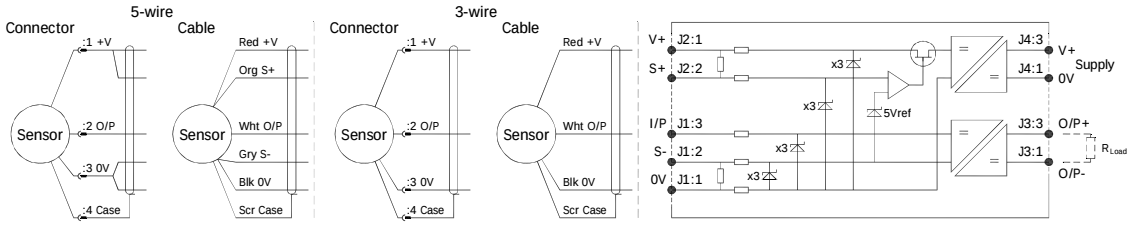
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25 mm² cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



Cable Length (metres)	Up to 150	150 - 300	300 - 450	450 - 600	600 - 900	900 - 1000
Cross Section (mm²)	0.25	0.5	0.75	1.0	1.5	2.0

The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a ±1% temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about –150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-*** for 'G' and 'H' prefix sensors
X005-*** for 'E', 'M' and 'X' prefix sensors

† R = ρL/A ρ is the resistivity of the conductor (Ωm) L is the length of conductor (m) A is the conductor cross-sectional area (m²).
‡ It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.

For further information please contact:
www.positek.com sales@positek.com
Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB U.K.

256053

Intrinsically Safe - Dust Atmospheres

LIPS® SERIES H112 Gauge Head Position Sensor

	a	b	c	d
H112	. Displacement	A	Connections	Z-code

a **Displacement** (mm)		**Value**
Displacement in mm	e.g. 0 - 34 mm	**34**

b **Output**		
Supply V dc V_s (tolerance)	**Output**	**Code**
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	**A**

c **Connections** Cable* or Connector		**Code**
Cable Boot - Radial	IP67 - 3-core cable	**Ixx**
Cable Boot - Radial	IP67 - 5-core cable	**IQxx**
Connector - Axial	IP67 M12 IEC 60947-5-2	**J**
Connector - Radial	IP67 M12 IEC 60947-5-2	**K**
Cable Gland - Axial	IP67 Pg9 - 3-core cable	**Lxx**
Cable Gland - Axial	IP67 Pg9 - 5-core cable	**LQxx**

*Supplied with 50 cm as standard, specify required cable length specified in cm. e.g. L2000 specifies cable gland with 20 metres of cable. Nb: restricted cable pull strength.

d **Z-code**	**Code**
Calibration to suit G005 - Default	**Z000**
≤± 0.1% @20°C Independent Linearity displacement between 10mm & 50mm only!	**Z650**
Connector with cable option 'J', 'JQ', 'K' or 'KQ' with length required in cm i.e. J100 specifies connector with 100cm of cable.	**Z999**

Note!

All Intrinsically Safe (IS) sensors must have a Z-code suffix.
IS sensors must be used in conjunction with a Galvanic Isolation Amplifier - See G005 for Output options.

Generic Installation Information

H SERIES SENSORS

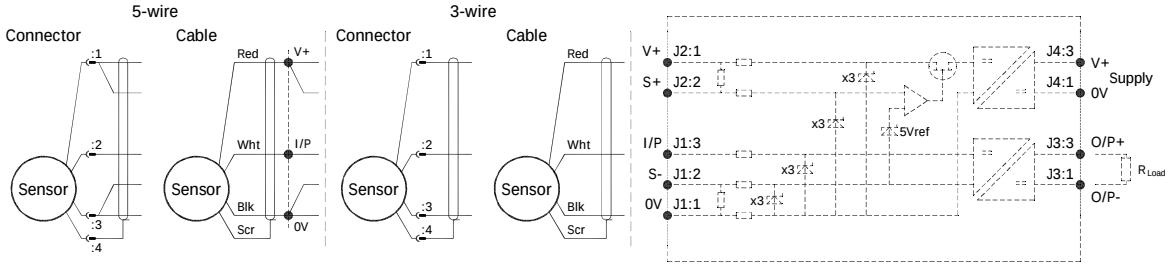
INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST ATMOSPHERES

CSA Qualified Intrinsically Safe Device Certificate number 13.2588225			Class I, Zone 0 Ex ia IIC T4 (Ta = -40°C to +80°C) AEx ia IIC T4 / Ex ia IIC T4(Ta = -40°C to +80°C) AEx ia D IIIC T93°C (Ta = -40°C to +80°C)
Electronics Option	**Output Description:**	**Supply Voltage:** V_s (tolerance)	**Load resistance:**
A	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	5kΩ min

Connector Pin Layout:

DIN 43650 C

IEC 60947-5-2



Putting Into Service:

The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

Ui = 11.4V **Ii = 0.20A** **Pi = 0.51W**
Ci = 1.36µF* **Li = 710µH*** (with maximum length integral cable)
Ci = 1.16µF **Li = 50µH** (without integral cable)

*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

The sensor is certified to be used with up to **1000m** of cable, cable characteristics must not exceed:-
Capacitance: ≤ 200 pF/m for max. total of: 200 nF
Inductance: ≤ 660 nH/m for max. total of: 660 µH

Use:

The sensor is designed to measure Linear or rotary displacement and provide an analogue output signal.

Assembly and Dismantling:

The unit is not to be serviced or dismantled and re-assembled by the user.

WARNING: Substitution of components may impair intrinsic safety
AVERTISSEMENT: La substitution de composants peut altérer la sécurité intrinsèque

Maintenance:

Accumulated dust layer must not exceed a depth of 50mm.

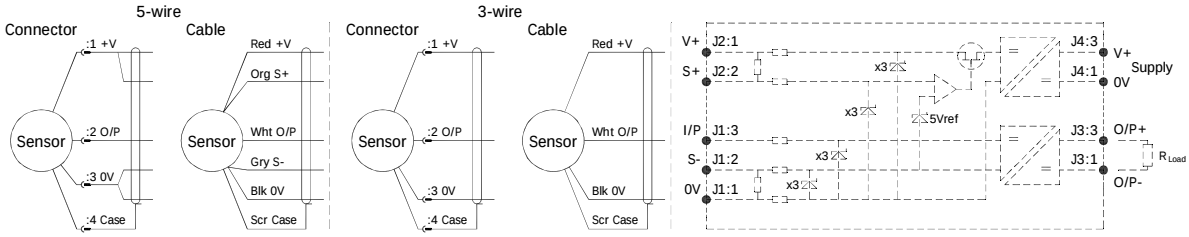
For further information please contact:
www.positek.com sales@positek.com
Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.

256053

POSITEK LIMITED

Installation Information
LIPS® H112 GAUGE HEAD POSITION SENSOR
INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Connector Pin Layout:
IEC 60947-5-2



Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen ≤ 21%.

The H112 is available with the following connections:-

IP67	IEC 60947-5-2 Connector	Axial or Radial	Options 'J' or 'K'
IP67	Cable gland with cable	Axial	Options 'Lxx' or 'LQxx'

The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

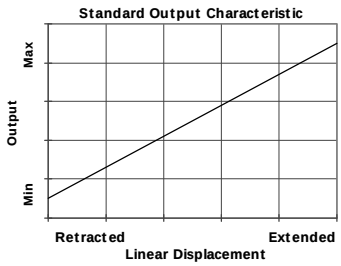
Cable Up to 150m of 0.2 mm², screened, PUR jacket; 3 core cable 4 mm dia. black,
5 core cable 4.6 mm dia. Blue.

N.b. sensors supplied with cable, the free end must be appropriately terminated.

Warning - The M12 IEC 60947 connector may be rotated for purposes of convenient orientation of the connector and cable, however rotating the connector more than one complete revolution is not recommended.
Repeated rotation of the connector will damage the internal wiring!

Mechanical Mounting: Via ½"x20 UNF mounting thread, adjust sensor position and lock in place using lock nuts provided. Maximum tightening torque: 10Nm.

Output Characteristic: Plunger is extended 3.3 mm from end of body at start of normal travel. The output increases as the plunger extends from the sensor body, the calibrated stroke is between 5 mm and 50 mm.



Incorrect Connection Protection levels: Not protected – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

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Tel: +44(0)1242 820027 fax: +44(0)1242 820615
Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB. U.K.

256053

H112-19c